

CELL :- A247 **CELL NAME:- BKT** **MACHINE / STAGE :- Drilling M/c** **OPERATION : Drilling**

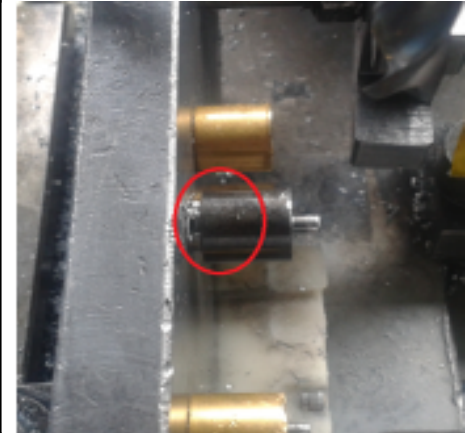
KAIZEN THEME –To avoid A247 Bracket
Dia. 8.1 hole shift

IDEA :- Locating pin to be fitted by bolt with fixture.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Locating pin fitted by bolt with fixture.

PROBLEM / PRESENT STATUS -A247
Bracket Dia. 8.1 hole shift



Locating pin not available

BEFORE

Locating pin fitted

AFTER

BENCHMARK	17 No.
TARGET	0 No.
KAIZEN START	19.01.2015
TARGET DATE	22.01.2015
KAIZEN FINISH	

TEAM MEMBERS :-
Nana ugle ,vijay walunj,

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why 1 – A247 Bracket Dia. 8.1 hole shift.
Why 2 – Locating pin not available on fixture .
Why 3 – fallen from fixture .
Why 4 –No provision to fitted in fixture .

RESULT :-

Currently not using Drilling machine for BKT .

WHAT TO DO- Check point added in fixture maintenance sheet .
HOW TO DO: Visual
FREQUENCY : Once in month

ROOT CAUSE— No provision to fitted in fixture .

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE:- 19.01.15
REGISTERED BY :- Ganesh Padwalkar
MANAGER’S SIGN :- Sunil kinkar

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	9.7 -BKT Drilling	15.02.15	Nana Ugle	Completed